



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D4150-3

Job Sheet 172456



Part No: D4150-3

Job Qty: 20 ea

Part Name: Arm Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/16/18

Job Tracking No:

Due Date: 3/10/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP Rev:A 10.06.24 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		3/9/18	0.00	0.00	Start Up Waterjet		SC 18/02/18
100	Waterjet	20 pcs		3/10/18	0.00	1.31	Waterjet1		SC 18/02/18
120	QC	20 pcs		3/10/18	0.00	0.00	QC8		38
150	Packaging	20 pcs		3/10/18	0.00	0.00	Packaging3	57087	Q FEB 21 2018
160	QC21-SA	20 Ea		3/10/18	0.00	0.00	QC21		21 FEB 23 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	.5080 sf (.0254 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	1	21	0



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Container No: S043532



Part: D4150-3
Job No: 172456
Serial No/Batch: S043532
Revision: D4150
Inspector:

Date: 02/18/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Arm Plate	0.191Inches + 0.005 - 0.001	0.196 0.190	0.192	Diameter
2	Arm Plate	0.257Inches + 0.006 - 0.001	0.263 0.256	0.258	Diameter
3	Arm Plate	1.000Inches ± 0.010	1.010 0.990	1.087	
4	Arm Plate	0.968Inches ± 0.010	0.978 0.958	0.969	
5	Arm Plate	0.375Inches ± 0.010	0.385 0.365	0.376	
6	Arm Plate	0.300Inches ± 0.010	0.310 0.290	0.301	
7	Arm Plate	0.800Inches ± 0.010	0.810 0.790	0.802	
8	Arm Plate	1.590Inches ± 0.030	1.620 1.560	1.592	
9	Arm Plate	2.340Inches ± 0.030	2.370 2.310	2.345	
10	Arm Plate	0.750Inches ± 0.030	0.780 0.720	0.753	
11	Arm Plate	1.560Inches ± 0.030	1.590 1.530	1.564	
12	Arm Plate	1.188Inches ± 0.010	1.198 1.178	1.190	
13	Arm Plate	0.125Inches ± 0.010	0.135 0.115	0.116	

Plex 2/16/18 2:02 PM Dart.Gagnon.Michelle